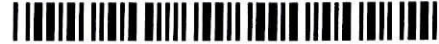




Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2939-2RLC
Job Sheet 167729



Part No: D2939-2RLC

Job Qty: 2 ea

Part Name: Saddle RH In, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 12/8/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Rev C.

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	2 Ea	12/7/17	12/7/17	0.00	0.00	Start Up Machining		FK 17-12-8
100	CNC Vertical Machining	2 pcs	12/7/17	12/7/17	0.07	2.64	HAAS 1		17-12-10
110	Mill Conv	2 pcs	12/7/17	12/7/17	0.00	2.64	Mill Conv 1		17-12-10
120	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC1		17-12-10
130	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC8		17-12-11
140	HandFinish	2 pcs	12/7/17	12/7/17	0.00	0.06	HandFinish1		2017-12-12 SC
150	SprayPaint	2 pcs	12/8/17	12/8/17	0.00	0.21	Spray Paint		17-12-12
160	QC	2 pcs	12/8/17	12/8/17	0.00	0.00	QC14		11 JAN 10 2018
170	Packaging	2 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3	ST405	AT 9-89 18-01-10
180	QC21-SA	2 Ea	12/8/17	12/8/17	0.00	0.00	QC21		

Part Op 100 - Program part number and batch number.

Descriptions: 110 - Machine Keyway and inspect per attached dimension sheet
150 - (Boeing primer and same paint as float skid tubes).

Prime 138408

Paint 138669

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D6101-001	2	29	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S018987

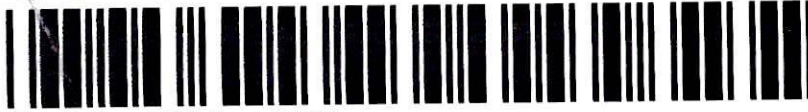
Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

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Saddle RH In, 206

PART NO: D2939 – 2RLC

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/08/17

Job No: 167729

2505

DART AEROSPACE LTD		Work Order:	
Description: 206 Saddle, Inboard, Right side		Part Number:	D2939-2
Inspection Dwg: D2939 Rev: C DSK: Rev:		Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ **First Article**
☐ **Prototype**

Dim	Min	Max	Go/No Go Gauge	Record Actual Dimensions				
				1	2	3	4	5
A	0.100	0.140		.116	.115			
B	0.100	0.140		.117	.117			
C	0.100	0.140		.120	.121			
D	0.210	0.230		.227	.226			
E	1.245	1.255		1.250	1.250			
F	1.245	1.255		1.250	1.250			
G	2.495	2.505		2.500	2.500			
H	0.510	0.515		.511	.511			
I	1.572	1.582		1.577	1.577			
J	2.495	2.505		2.500	2.500			
K	0.257	0.262		.258	.258			
L	0.312	0.317		.313	.313			
M	0.235	0.240		.238	.238			
N	0.100	0.140		.121	.121			
O	0.540	0.560		.551	.550			
P	0.490	0.510		.500	.500			
Q	3.715	3.725		3.720	3.720			
R	2.720	2.760		2.738	2.740			
S	0.240	0.270		.255	.255			
T	0.100	0.180		.142	.140			
U	1.625	1.635		1.630	1.630			
V	1.362	1.372		1.367	1.367			
W	0.316	0.321		.316	.316			
X	1.250	1.270		1.262	1.261			
Y	1.565	1.585		1.577	1.576			
Z	0.178	0.198		.188	.188			
AA								
AB								
AC								
AD								
Accept/Reject								

Measured by: SBL / G.P.	Date: 17/12/10
Audited by: B.A.	Date: 17-12-11
Prototype Approval: N/A	Date: N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.12.12	Re-format; Added Dim. X-Y, DT8683, DT8686, DT8690 & DT8695 A/B	KJ/RF	
C	07.03.21	Revised per drawing revision C	KJ/JLM	
D	07.11.23	DT8695 A/B removed	KJ/EC/DD	